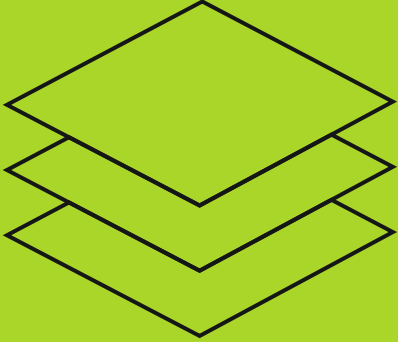


SVEZA LVL



100% BIRCH
UNIDIRECTIONAL
PLYWOOD

FOR FURNITURE COMPONENTS



COMPLIANCE

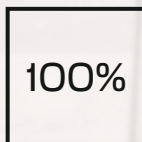


CARB

M1



100% birch
wood



All plies in same
direction



High bending
strength



 **SVEZA**

SVEZA.COM

KEY BENEFITS



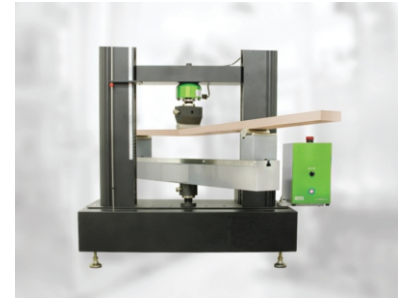
100% birch veneers

A tradition of high-quality, durable products. Easy cutting, milling and machining.



Waterproof glue

Special glue for marine-grade plywood



High bending strength

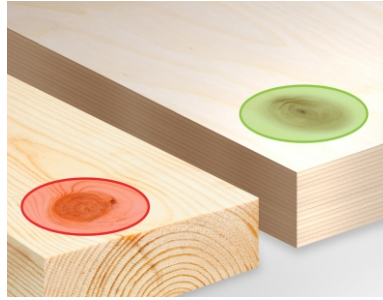
Two times higher bending strength compared to solid wood



Reduces production waste*

No further cutting is needed to remove strength-reducing defects

*Compared to solid wood.



Consistent quality from end to end

Unlike in solid wood, knots do not compromise the strength of the sheet



For extra strong structures

20% higher screw withdrawal resistance compared to particleboard

TECHNICAL SPECIFICATIONS

Grade and surface	C/C, other grades on request
Panel sizes, mm (ft)	2440x1220 and 2500x1250 (8x4)
Glue	Extra waterproof WBP (Exterior)
Thickness	15, 18, 21, 24, 25, 27, 30, 38, 40 mm
Composition	Unidirectional plywood throughout
Formaldehyde emission	E1, E0.5, E0.05 ppm CARB & EPA on request
Moisture	5-12%

SIZE TOLERANCES

Sheet length x width	Tolerance
1220x1250	± 3.0
1500x1525	± 4.0
2440x2500	± 4.0

THICKNESS TOLERANCES

Thickness, mm	Plies, min	SANDED BOTH SIDES (S2S)		UNSANDED (NS)	
		Tolerance, mm	Thickness variation, max mm	Tolerance, mm	Thickness variation, max mm
15	11	± 0.3	0.3	+1.0; -0.7	1.5
18	13			+1.3; -0.8	
21	15			+1.0; -1.0	
24	17			+1.0; -1.5	
25	18			+1.0; -1.5	2.0
27	19			+1.5; -1.8	
30	21	+1.6; -2.0			
35	25	+1.6; -2.0			
38	27	± 0.5		+1.6; -2.0	
40	28, 29			+1.6; -2.0	

Birch plywood can be made to the customer's specifications for thickness, number of plies, and tolerances. For achieving the desired thickness tolerance, sanding of the back veneer down to the adhesive layer is allowed.

The length of a birch plywood sheet is measured along the grain of the face and back veneers.

S2S plywood can have its back veneer sanded down to the adhesive layer.

COMPLIANCE



CARB



SVEZA